

# beadLOCK®

## Loose Tenon Joinery System

### Instructions for Use

#### Making the Tenon Stock:

1. Consult Safety Guidelines on the next page before proceeding.
2. Prepare stock blanks to appropriate thickness: 3/8" and 1/2". Adjust width so that flats form on tenon edges after molding.

3. For best results and safe operation, run tenon stock in 12" lengths and feed with cover block as shown. (See Figure 1)

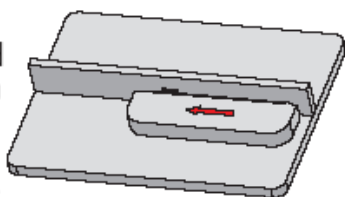


Figure 1

4. Make cover block from 2" x 4" with small cleat attached to engage stock. Round corners to protect hands in case of kick-back.
5. Mark top edge of stock with pencil to ensure both passes through the router are made with the same edge facing up.
6. Correct router depth of cut will just remove the flat face of the blank and allow hand assembly in beadLOCK mortise.

### Safety Guidelines

- Follow manufacturers safety instructions when using power tools.
- Keep long sleeves, jewelry, long hair, loose clothing, etc. away from rotating tools.
- Always wear safety goggles and hearing protection.
- Be certain your router bit is fully inside the collet and tightened securely.
- Avoid short stock lengths and material with wild grain and/or knots.
- Use router bit with stationary mounted router only.

US Patent 5,807,033 and 6,116,826  
and other patents pending  
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